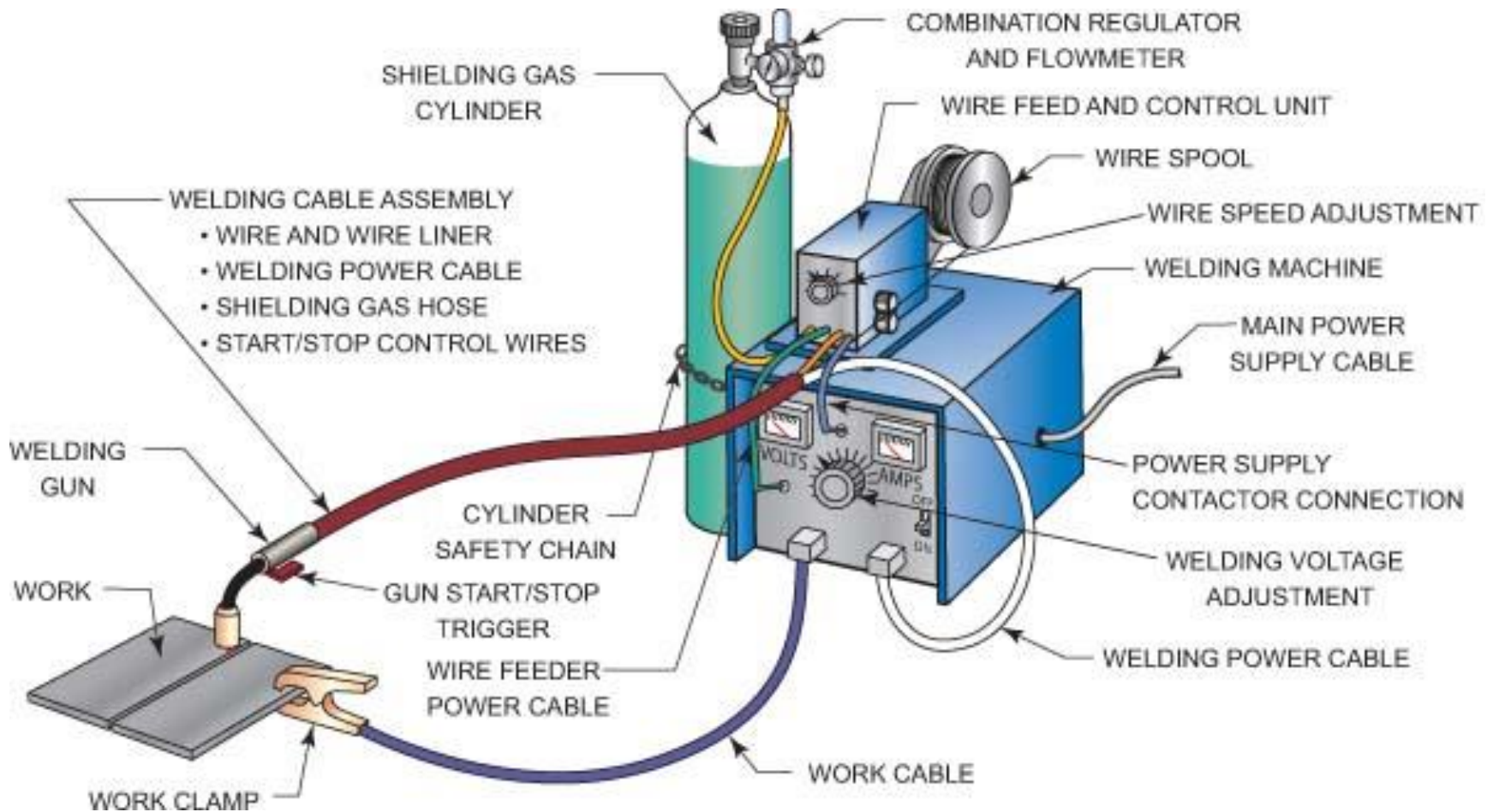


Gas Metal Arc Welding



Shielding gases commonly used: 100%CO₂ - 75%Argon 25%CO₂ -or- 90%-10%